



P.68 Variants

(Including Partenavia manufactured aircraft)

***Index of Service Bulletins, Service Letters
and Service Instructions
Issued on 04 December 2015***

NOR10.777-1

Service Bulletins

SB. No.	Rev. No.	SUBJECT	VARIANT AFFECTED	Rev. DATE	TYPE	TIME OF COMPLIANCE
01	1	CABIN FLOOR TRAP	INACTIVE Refer to Service Letter No. 15			
02		ENLARGED BAGGAGE DOOR	INACTIVE Refer to Service Letter No. 15			
03		APPLICATION OF CHECK VALVES TO THE FUEL TANK BREATHERS	P68	JAN 72	MANDATORY ACTION	WITHIN NEXT 100 FLIGHT HOUR S.B. RECEPTION
04		LIMIT STOP PILOT'S SEATS	P68	MAR 72	MANDATORY ACTION	ON RECEPTION OF THIS S.B.
05		ALTERNATE STATIC AIR VENT	P68	MAR 73	RECOMMENDED ACTION	ON CUSTOMER OPTION
06		PROPELLER PITCH CONTROL LEVERS	P68	JUL 73	MANDATORY ACTION	AT NEXT INSPECTION
07		SHIMMY DAMPER CONNECTION	INACTIVE Superseded by Service Bulletin No. 23			
08		RETAINING STRAP ATTACHMENT POINTS IN BAGGAGE LOCKER	P68	DEC 73	INFORMATION ONLY	ON CUSTOMER OPTION
09		CHANGE IN THE POSITIONING OF ELECTRICAL SWITCHES AND VOLTAMMETER	P68	DEC 73	INFORMATION ONLY	ON CUSTOMER OPTION
10		FUNCTIONING OF ALTERNATOR WARNING LIGHT RELAY	P68, P68B	JUN 74	MANDATORY ACTION	WITHIN NEXT 50 FLIGHT HOUR
11		MODIFICATION OF FUEL TANK VENT	P68, P68B	OCT 74	RECOMMENDED ACTION	ON CUSTOMER OPTION
12		ELIMINATION OF LANDING LIGHT REFLECTIONS ONTO THE INSTRUMENT PANEL	P68, P68B	OCT 74	RECOMMENDED ACTION	ON CUSTOMER OPTION
13		INSTALLATION OF THE ATTACHMENT POINTS FOR SHOULDER HARNESS FOR THE TWO FRONT SEATS	P68B	OCT 74	INFORMATION ONLY	ON CUSTOMER OPTION
14	1	FUEL SELECTOR PLACARDS	P68, P68B	MAR 85	RECOMMENDED ACTION	ON CUSTOMER OPTION
15		PLAY IN THE STABILATOR/STABILATOR TORQUE TUBE ASSY	P68, P68B	MAR 75	MANDATORY ACTION	WITHIN THE NEXT 25 FLIGHT HOUR
16		SUBSTITUTION OF FLYING CONTROL WHEEL BEARING SUPPORT (SX & DX)	P68-P68B	APR 75	RECOMMENDED ACTION	ON RECEIPT OF MODIFICAT. KIT
17		INSTALLATION OF A HISONIC RFI 40 FILTER AND A 0.05 mFd CAPACITOR IN EACH ALTERNATOR LINE	P68, P68B	JUN 75	RECOMMENDED ACTION	ON CUSTOMER OPTION
18		INSTALLATION OF "STALL SPEED" PLACARDS AND "SPEED LIMITATIONS" PLACARD – UPDATED	P68B	JUN 75	MANDATORY ACTION	WITHIN THE NEXT 20 FLIGHT HOUR

Note (*): Periodical Inspection Bulletin

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19		FUEL FILTER RH ENGINE	P68, P68B	JUN 75	MANDATORY ACTION	IMMEDIATELY
20		INSTALLATION OF "STALL SPEEDS" AND "SPEED LIMITATION" PLACARD – UPDATED	P68	JUL 75	MANDATORY ACTION	WITHIN THE NEXT 20 FLIGHT HOUR
21		INCREASE OF A/C MAX T.O. WEIGHT FROM 4100 LBS TO 4321 LBS	P68	JUL 75	INFORMATION ONLY	ON CUSTOMER OPTION
*22		ENGINE MOUNT	P68, P68B	AUG 75	MANDATORY ACTION	SEE PART I AND PART II
23		ANTISHIMMY SUPPORT SUBSTITUTION	P68	OCT 75	MANDATORY ACTION	ON RECEIPT OF MODIFICAT. KIT
24		FITTING OF GOODYEAR 7.00-6 TYPE RIB 8 MAINWHEEL TYRES	P68, P68B	NOV 75	INFORMATION ONLY	ON CUSTOMER OPTION
25	1	ENGINE ALTERNATE AIR SYSTEM	P68	NOV 93	MANDATORY ACTION	WITHIN THE NEXT 50 FLIGHT HOUR
26		RETROFIT OF DIRECT VISION PORTHOLE TO RIGHT HAND WINDSHIELD	P68, P68B	APR 76	INFORMATION ONLY	ON CUSTOMER OPTION
27	A	INSTALLATION OF COMBUSTION HEATER	INACTIVE Refer to Service Letter No. 15			
28		IMPROVEMENT TO ENGINE EARTH INSTALLATION	P68, P68B	MAY 76	RECOMMENDED ACTION	ON RECEIPT OF EARTH CABLES
29		SEAT- BELT INSALLATION FOR THIRD PASSENGER ON BENCH SEAT	P68, P68B	SEP 76	INFORMATION ONLY	ON CUSTOMER OPTION
30	B	REPLACEMENT OF FUEL FILTER BOWL, PARTENAVIA P/N 68-7.1005 MANUFACTURED BY "SECONDO MONA" P/N's 7760 AND 7760-A	P68, P68B	JUN 77	MANDATORY ACTION	IMMEDIATELY ON RECEIPT OF THE KIT
31		CHECK FOR CORRECT ELECTRICAL CONNECTIONS TO THE BATTERY AND THE ALTERNATOR BREAKERS	P68B	JUN 77	MANDATORY ACTION	AT THE NEXT ENGINE RUN AFTER RECEIPT OF THIS S.B.
32	A	RUDDER TRIM CONTROL ROD P/N 68-5.6053-2	P68, P68B	AUG 77	MANDATORY ACTION	IMMEDIATELY
33	1	FLAP ACTUATOR SWITCH P/N NOR 7.345-1	INACTIVE Superseded by Service Bulletin No. 55			
34	1	FIN REINFORCEMENT/RUDDER UPPER HINGE ATTACHMENT AREA	P68, P68B	FEB 78	MANDATORY ACTION	AT THE NEXT 100 HOUR INSPECTION
35		VOLTAGE-REGULATOR	P68, P68B	MAR 78	RECOMMENDED ACTION	AS SOON AS POSSIBLE

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S.B. No.	Rev. No.	SUBJECT	VARIANT AFFECTED	Rev. DATE	TYPE	TIME OF COMPLIANCE
36	2	STABILATOR BALANCE WEIGHT ATTACHMENT CHANNEL	P68, P68B	MAR 78	MANDATORY ACTION	A/C < 500 F.H. AT 500 H. INSPECT. ; A/C > 500 F.H. AT NEXT 100 H. INSPECTION
37	2	JOINT END FOR PROPELLER PITCH CONTROL	P68, P68B	NOV 78	MANDATORY ACTION	WITHIN OCT. 31 st 1978
38	2	FUEL PUMP COOLING DEVICE	P68, P68B	DEC 78	RECOMMENDED ACTION	AT USER'S DISCRETION
39	1	INTERFERENCE BETWEEN ELECTRICAL CABLES AND ENGINE OIL TUBES	P68, P68B	NOV 78	RECOMMENDED ACTION	ON CUSTOMER OPTION
40	1	FRAME No. 3 AND RUDDER PEDAL INTERCONNECTING BELL CRANK BRACKETS	P68, P68B	MAR 80	MANDATORY ACTION	A/C < 500 H. AT 500 H. INSPECT.; A/C > 500 H. BEFORE NEXT FLIGHT
41		LONGITUDINAL TRIM SYSTEM	P68, P68B	OCT 78	MANDATORY ACTION	AT NEXT 100 HOUR INSPECT.
42	1	JOINTS-END FOR ENGINE MIXTURE AND THROTTLE CONTROLS	P68, P68B	MAY 79	INFORMATION ONLY	ON CUSTOMER OPTION
43		AUXILIARY FUEL PUMP DRAINAGE	P68, P68B	JUN 79	RECOMMENDED ACTION	ON CUSTOMER OPTION
44		ENGINE AIR INTAKE FILTER	P68, P68B	JUL 79	RECOMMENDED ACTION	ON CUSTOMER OPTION
45		OIL COOLER LEFT ELBOW FITTING	P68, P68B	JUL 79	MANDATORY ACTION	AS SPECIFIED IN BULLETIN
46		FLAP OPERATING SWITCH	INACTIVE Superseded by Service Bulletin No. 55			
47		STABILATOR TRIM TAB INDICATOR	P68B	OCT 79	RECOMMENDED ACTION	ON CUSTOMER OPTION
*48	1	CONTROL WHEEL ROD UNIVERSAL JOINT	P68, P68B, P68C, P68C-TC	DEC 94	MANDATORY ACTION	AS INDICATED IN BULLETIN
49		ALTERNATOR OUTPUT CABLE	P68, P68B, P68C	JUL 80	MANDATORY ACTION	AT OWNER'S EARLIEST CONVENIENCE
50		NOT ISSUED				
51		MAGNETO'S GROUND WIRE	P68, P68B, P68C	APR 81	MANDATORY ACTION	AT NEXT INSPECTION
52		FUEL SELECTOR CONTROL SYSTEM	P68B, P68C, P68C-TC,	MAR 81	RECOMMENDED ACTION	AT NEXT INSPECTION
53		ENGINE AIR ALTERNATE TUBE	P68, P68B, P68C, P68 Observer	OCT 81	INFORMATION ONLY	ON CUSTOMER OPTION

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54		FUEL PIPES – LENGHTS BEHIND ENGINE COMPARTMENT FIREWALL	P68C-TC	JUL 82	MANDATORY ACTION	BEFORE NEXT FLIGHT
55	1	FLAP ACTUATOR SWITCH	P68B, P68C, P68C-TC	SEP 82	MANDATORY ACTION	AT THE NEXT 500 HOUR INSPECTION
*56		FLAP BELLCRANK ATTACHMENT MOUNTING BRACKETS	P68, P68B, P68C, P68C-TC, P68 Observer	OCT 82	MANDATORY ACTION	AS INDICATED IN BULLETIN
57		STABILATOR TORQUE TUBE BRACKET ATTACHMENT BOLTS	P68, P68B, P68C, P68C-TC, P68 Observer	MAR 83	MANDATORY ACTION	IMMEDIATELY
58		REINFORCEMENT RING TURBOCHARGER INLET AIR TUBE	P68C-TC	JUN 83	INFORMATION ONLY	ON CUSTOMER OPTION
59	2	AILERON CONTROL	P68C-TC	JUN 84	MANDATORY ACTION	AT NEXT 100 HOUR INSPECTION
60		LYCOMING SERVICE BULLETIN No. 466	SEE LYC. S.B.	FEB 94	RECOMMENDED ACTION	SEE LYC. S.B.
61	3	FUEL AND JANITROL LINES	P68, P68B, P68R, P68C, P68C-TC, P68 Observer, P68TC Observer,	NOV 95	MANDATORY ACTION	IN THE NEXT 50 FLIGHT H. OR 30 DAYS FROM S.B. RECEPTION
62		RUDDER UPPER HINGE BRACKET	P68, P68B, P68C, P68C-TC, P68 Observer	JUN 84	INFORMATION ONLY	ON CUSTOMER OPTION
63	1	STABILATOR CONTROL STOP	P68 Variants	JUN 84	MANDATORY ACTION	TO THE NEXT 100 HOUR INSPECTION
64	1	AILERON CONTROL CHAIN	P68 Variants	SEP 84	MANDATORY ACTION	IMMEDIATELY
*65		SPAR CAP CRACKS	P68 Variants	JUL 84	MANDATORY ACTION	SEE S.B.
*65	1	SPAR CAP CRACKS	P68 Variants	SEP 84	MANDATORY ACTION	SEE S.B.
*65	2	SPAR CAP CRACKS	P68 Variants	JUN 85	MANDATORY ACTION	SEE S.B.
*65	3	SPAR CAP CRACKS	P68 Variants	SEP 85	MANDATORY ACTION	SEE S.B.
66		OIL COOLER AIR INTAKE BAFFLE	P68C-TC	SEP 84	RECOMMENDED ACTION	ON CUSTOMER OPTION
*67	1	FIBRE GLASS LEADING EDGE	P68, P68B, P68C, P68C-TC	NOV 86	MANDATORY ACTION	EVERY 100 FLIGHT HOUR
68		INTERFERENCE BETWEEN BRAKE OIL TUBE AND RIGHT HAND AILERON CABLE	P68 Variants	JAN 86	MANDATORY ACTION	WITHIN NEXT 10 FLIGHT HOUR FROM RECEIPT OF THIS S.B.
69		NOSE LANDING GEAR ASSY: CONNECTION BETWEEN GEAR PISTON P/N 68-4.6013-1 AND INNER CYLINDER P/N 68-4.6005-1	P68, P68B	JUL 86	RECOMMENDED ACTION	SUGGESTED AT NEXT 500 HR INSPECTION

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*70	2	ENGINE MOUNT/WING ATTACHMENT BRACKET P/N's 68-1.2025(B)-1/-2 68-1.2027-1	P68 Variants	JAN 89	MANDATORY ACTION	AS REPORTED IN S.B.
71		AVCO LYCOMING SERVICE BULLETIN No. 473	P68C-TC, P68TC Observer	SEP 86	MANDATORY ACTION	REFER TO LYCOMING S.B.
72		RUDDER CONTROL CABLES	P68 Variants	FEB 88	RECOMMENDED ACTION	3500 HOUR
73	1	STABILATOR TRIM TABS	P68 Variants	JUL 88	MANDATORY ACTION	WITHIN NEXT SCHEDULED INSPECTION OF 100 HOUR
*74		ELECTRICAL SYSTEM	P68, P68B, P68C, P68C-TC, P68 Observer, P68TC Observer	NOV 88	RECOMMENDED ACTION	EVERY 500 HR OR AT LEAST EVERY 2 YEARS
*75	3	FLIGHT CONTROL CABLES	P68 Variants	MAY 96	MANDATORY ACTION	EVERY 100, 200, 400, 1000 FLIGHT HOUR AS INDICATED IN S.B.
76	1	ENGINE MOUNT INSTALLATION	P68 Variants	JAN 89	MANDATORY ACTION	AS REPORTED IN S.B.
77	2	CARGO VERSION	P68 Variants From S/N 299 onwards	JUN 10	INFORMATION ONLY	ON CUSTOMER OPTION
78		AUXILIARY WING FUEL TANKS SYSTEM	INACTIVE Refer to Service Letter No. 15			
79		INCREASE OF THE MAX TAKE-OFF WEIGHT	P68B, P68C, P68 Observer	MAR 91	INFORMATION ONLY	ON CUSTOMER OPTION
80		LARGER NOSE WHEEL INSTALLATION	P68C, P68 Observer	MAR 91	INFORMATION ONLY	ON CUSTOMER OPTION
81	1	ENGINE AND PROPELLER CONTROL CABLES	P68 Variants	NOV 94	MANDATORY ACTION	AS REPORTED IN S.B.
82		ENGINE MOUNT – LEFT AND RIGHT	P68C-TC, P68TC Observer	JAN 91	MANDATORY ACTION	IN THE NEXT 25 F.H. OR 30 DAYS FROM S.B. RECEPTION
*83		MUFFLER ASSEMBLY LH AND RH P/N 6.1033-3/-4	P68 Aspirated Variants	FEB 91	MANDATORY ACTION	AT THE NEXT 100 HR INSPECTION AND EVERY 200 HR
84		FRAME No. 1	P68C, P68C-TC	MAR 91	MANDATORY ACTION	AT THE NEXT 100 HR INSPECTION
85		HORIZONTAL TAIL PLANE	P68 Variants	JUL 91	MANDATORY ACTION	PART A ON RECEIPT OF S.B. PART B WITHIN DEC. 31, 1991

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86		FUEL AND ENGINE OIL INSTRUMENTS SYSTEM	P68B, P68C, P68C-TC, P68 Observer P68TC Observer P68 Observer 2	FEB 92	RECOMMENDED ACTION	ON CUSTOMER OPTION OR IN CASE OF LEAKAGE IN PROXI. OF THE AN894D4-2 REDUCTION
*87	1	STABILATOR TORQUE TUBE	P68 Variants	APR 92	MANDATORY ACTION	WITHIN 50 HRS FROM S.B. AND EVERY 200 F.H. AS SPECIFIED IN S.B.
*88		ENGINE OIL COOLER SYSTEM HOSES (NOR 7.405-1)	P68, P68B, P68R, P68C, P68 Observer, P68 Observer 2,	NOV 93	MANDATORY ACTION	WITHIN 25 HR FROM THIS S.B. RECEPTION AND EVERY ENG. OIL COOLER HOSE REPL.
89		"IFR" INSTRUMENT PANEL CONFIGURATION	P68 Observer, P68TC Observer, P68 Observer 2	NOV 93	MANDATORY ACTION	WITHIN 6 MONTHS OF THE APPROVAL DATE OF THIS S.B.
90		FUEL SELECTOR CONTROL	P68 Variants	NOV 93	MANDATORY ACTION	ON SERVICE BULLETIN RECEPTION
*91		STABIL.T.TUBE ATT.SHELVES (5.3017-1/2) FLAP HINGE SHELVES (1.3041-3/4; 1.3049-2) AIL. HINGE SHELVES (1.3045-2; 1.3047-1/2)	P68 Variants	NOV 93	MANDATORY ACTION	AT NEXT 100 HOUR INSPECTION
92		RESERVED				
*93		INSPECTION OF THE INTERNAL AREA OF THE WING BOX BETWEEN RIBS No. 6 AND 8 (ENGINE NACELLE AREA)	P.68 Variants	NOV 95	MANDATORY ACTION	AS SPECIFIED IN S.B.
94		RESERVED				
95	2	MODIFICATION OF FLIGHT CONTROL TRANSMISSION LAYOUT	P.68 Variants	MAY 11	RECOMMENDED ACTION	ON CUSTOMER OPTION
96		RESERVED				
97		RESERVED				
98		NOSE LANDING GEAR INSPECTION/REPLACEMENT	P.68 Observer, P.68 Observer 2, P.68TC Observer	JUL 99	MANDATORY ACTION	WITHIN 12 MONTHS FROM S.B. APPROVAL
99	1	LH & RH BOLTS ATTACHING THE MAIN LANDING GEAR LEAF SPRING JOINTS TO THE FUSELAGE CENTRE BEAM	P.68 Variants except P.68R	MAR 00	MANDATORY ACTION	ON SERVICE BULLETIN RECEPTION
100		RESERVED				
101		RESERVED				
102		RESERVED				

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103		RESERVED				
104		RESERVED				
105		RESERVED				
106		RESERVED				
107		INSTALLATION OF NEW DE-ICE BOOT AIR FILTER P/N NOR7.483-8 (RAPCO P/N RA1J4-7)	P.68C, P.68 Observer 2	FEB 09	INFORMATION ONLY	AT OWNER'S DISCRETION
108		STABILATOR TRIM CONTROL – FRAME 16 PULLEY ASSEMBLY	P.68C, P.68C-TC, P.68 Observer 2, P.68TC Observer	MAY 01	MANDATORY ACTION	Part A: BEFORE NEXT FLIGHT AT S.B. RECEPTION Part B: AT NEXT 200 HOUR INSPECTION
109		FUEL SELECTOR CONTROL	P.68C, P.68 Observer 2	DEC 01	MANDATORY ACTION	WITHIN THE NEXT 15 FLIGHT HOURS
110		FLIGHT CONTROLS – INSPECTION TO ENSURE ABSENCE OF INTERFERENCE BETWEEN CONTROL COLUMN INTERCONNECTION CHAIN/ENGINE CONTROL PEDESTAL, AND INSTALLATION OF DOWNWARD PITCH FULL-TRAVEL LIMIT ASSY, P/N 5.3077-1 / -2	P.68 Observer, P.68 Observer 2, P.68TC Observer	MAR 02	MANDATORY ACTION	Part A: BEFORE NEXT FLIGHT AT S.B. RECEPTION Part B: WITHIN 30 DAYS AFTER S.B. RECEPTION
111	1	- AILERON CONTROL - STABILATOR CONTROL - RUDDER CONTROL - FLAP CONTROL	P.68 Variants	FEB 02	MANDATORY ACTION	Part A: BEFORE NEXT FLIGHT AT S.B. RECEPTION Part B: WITHIN 15 DAYS OR AT THE NEXT 50 HOUR INSPECTION WHICHEVER OCCURS FIRST
112	1	INSTALLATION OF PHOTOGRAMMETRIC HATCH	P.68C, P.68 Observer 2, P.68TC Observer	JUN 11	INFORMATION ONLY	AT OWNER'S DISCRETION
*113		FUEL SYSTEM	P.68 Variants	JUL 02	MANDATORY ACTION	AS REPORTED IN S.B.
*114	2	TRANSMISSION OF TECHNICAL DOCUMENTATION ISSUED BY "PARKER HANNIFIN CORPORATION – AIRBORNE DIVISION". - VACUUM SYSTEM - PNEUMATIC DE-ICE SYSTEM	P.68 Variants	JUL 06	MANDATORY ACTION	AS REQUIRED BY PARKER HANNIFIN CORPORATION – AIRBORNE DIVISION
115		INSTALLATION OF PASSENGER INERTIAL SAFETY BELTS P/N NOR7.229-1/-2	P.68 Variants	MAR 03	INFORMATION ONLY	AT OWNER'S DISCRETION
116	3	INSTALLATION OF NEW FUEL SELECTOR VALVE P/N NV7.001-59C	P.68B, P.68C, P.68 Observer, P.68 Observer 2, P.68C-TC, P.68TC Observer	OCT 12	INFORMATION ONLY	AT OWNER'S DISCRETION

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117	1	REDUCTION OF MAXIMUM TAKE-OFF WEIGHT FROM 2084 Kg TO 1990 Kg AND INCREMENT OF MAXIMUM TAKE-OFF WEIGHT FROM 1990 Kg TO 2084 Kg	P.68C	MAR 13	INFORMATION ONLY	AT OWNER'S DISCRETION
118		INSTALLATION OF NEW DOOR HINGES P/Nos. 2.6255-1/-2/-3/-4	P.68 Variants	MAR 03	INFORMATION ONLY	AT OWNER'S DISCRETION
119		FUEL LEVEL PROBE P/N 7.1337-6	P.68C, P.68 Observer 2	APR 03	RECOMMENDED ACTION	AT OWNER'S DISCRETION
*120	1	WING AND STABILATOR STRUCTURES – SAFE FATIGUE LIMITS	INACTIVE Superseded by Service Bulletin No. 162			
121		RESERVED				
122		REDUCTION OF MAXIMUM TAKE-OFF WEIGHT FROM 2084 Kg TO 1990 Kg AND INCREMENT OF MAXIMUM TAKE-OFF WEIGHT FROM 1990 Kg TO 2084 Kg.	P.68 Observer 2	SEP 03	INFORMATION ONLY	AT OWNER'S DISCRETION
123		RESERVED				
124		INSTALLATION OF NEW ENGINE AIR INTAKE FILTER P/N BA-162-E	P.68B, P.68R, P.68C, P.68 Observer, P.68 Observer 2	OCT 04	INFORMATION ONLY	AT OWNER'S DISCRETION
125	1	INSTALLATION OF FUEL LEVEL INSPECTION CAPS	P.68C, P.68 Observer 2, P.68TC Observer	JUL 04	INFORMATION ONLY	AT OWNER'S DISCRETION
126	3	VACUUM SYSTEM – INSTALLATION OF THE NEW RELIEF VALVE P/N AA2H3-2 MANUFACTURED BY AERO ACCESSORIES INC. AND THE NEW AIR FILTER P/N RA1J7-1 MANUFACTURED BY RAPCO INC.	P.68 Variants	JUL 09	INFORMATION ONLY	AT OWNER'S DISCRETION
127	2	INSTALLATION OF NEW FUEL LEVEL INDICATION SYSTEM CONSISTING OF ONE INDICATOR P/N NOR7.1037-3 OR P/N NV7.002-59A AND TWO TRANSMITTERS P/N NOR7.289-1/-1A	P.68C, P.68 Observer 2, P.68TC Observer from S/N 411 up to S/N 422, plus S/N 424 and 429	DEC 12	INFORMATION ONLY	AT OWNER'S DISCRETION
128		EMERGENCY EVACUATION	P.68C, P.68 Observer 2, P.68TC Observer	OCT 04	MANDATORY ACTION	WITHIN AND NO LATER THAN THE 30 TH OF DEC 2004
129		RESERVED				
130		RECONFIGURATION OF CABIN AIR HEATING SYSTEM	S/N 415	SEP 04	INFORMATION ONLY	AT OWNER'S DISCRETION
131		REPLACEMENT OF BATTERY RELAY P/N NOR7.369-2 WITH NEW BATTERY RELAY P/N NOR7.369-4	S/N 54	JUN 14	INFORMATION ONLY	AT OWNER'S DISCRETION
132		RESERVED				
133		REPLACEMENT OF FUEL QUANTITY INDICATION SYSTEM FROM FAREM / WESTBERG TO CIES	P.68 Variants as specified in SB	DEC 15	INFORMATION ONLY	AT OWNER'S DISCRETION

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134	2	FUEL TANKS RECONFIGURATION FROM "STD RANGE" TO "LONG RANGE"	P.68 Variants	FEB 10	INFORMATION ONLY	AT OWNER'S DISCRETION
135	1	NEW CABIN HEATING SYSTEM INSTALLATION	P.68C, P.68 Observer 2	NOV 10	INFORMATION ONLY	AT OWNER'S DISCRETION
136		INCREMENT OF MAXIMUM TAKE-OFF WEIGHT FROM 1990 Kg TO 2084 Kg.	P.68C-TC	APR 05	INFORMATION ONLY	AT OWNER'S DISCRETION
137	1	INSTALLATION OF NEW HOT AIR DISTRIBUTOR ON FORWARD FAN HEATER.	P.68C, P.68 Observer 2	MAY 05	INFORMATION ONLY	AT OWNER'S DISCRETION
138		REPOSITIONING OF COM 2 ANTENNA	S/N 423	MAY 05	INFORMATION ONLY	AT OWNER'S DISCRETION
139		BRAKE SYSTEM RECONFIGURATION	P.68 s/n 06	DEC 15	INFORMATION ONLY	AT OWNER'S DISCRETION
140		INSTALLATION OF NEW IMPROVED FWD FAN HEATER FOR THE WINDSHIELD DEFROSTING AS PER MOD.P68/82 PLUS MDM 019/07 AND MDM 005/08	S/N 423	MAR 09	INFORMATION ONLY	AT OWNER'S DISCRETION
141		RETROFIT OF THE "KEITH" AIR CONDITIONING SYSTEM	P.68 Variants	NOV 06	INFORMATION ONLY	AT OWNER'S DISCRETION
142		INSTALLATION OF THE ARTEX MODEL ME406 EMERGENCY LOCATOR TRANSMITTER AS PER CHANGE No. MOD.P68/77	S/N 423	MAR 09	INFORMATION ONLY	AT OWNER'S DISCRETION
143	1	INSTALLATION OF NEW WINDSHIELD	P.68 Observer, P.68 Observer 2, P.68TC Observer	OCT 09	INFORMATION ONLY	AT OWNER'S DISCRETION
144		INSTALLATION OF A TRAVEL STOP AT THE FULL POSITION OF THE FUEL LEVEL TRANSMITTER FAREM P/N NOR7.289-1 (LH) AND P/N NOR7.289-1A (RH) (OLD DRWG 7.1011)	P.68 Variants	OCT 06	INFORMATION ONLY	AT OWNER'S DISCRETION
145		INSTALLATION OF NEW IMPROVED STEERING LIMIT ANGLE PIN IN THE NOSE LANDING GEAR	P.68 Observer 2, P.68TC Observer up to s/n 431	MAY 12	INFORMATION ONLY	AT OWNER'S DISCRETION
146	3	AERIAL SURVEY CONFIGURATION – WESCAM MX-15 AIRBORNE IMAGING SYSTEM INSTALLATION	S/N 384, 415 and 446	JUL 11	INFORMATION ONLY	AT OWNER'S DISCRETION
147		RESERVED				
148		UPPER ATTACHMENT BOLT OF THE NOSE LANDING GEAR STRUT	P.68C, P.68 Observer 2, P.68TC Observer	DEC 06	INFORMATION ONLY	WITHIN THE NEXT SCHEDULED INSPECTION
149		RESERVED				
150		RESERVED				
151		RESERVED				
152		INSTALLATION OF NEW DUAL FUEL LEVEL INDICATOR P/N NV7.002-59A	P.68 Variants from s/n 210 up to s/n 441, except s/n 423 and 430	NOV 12	INFORMATION ONLY	AT OWNER'S DISCRETION
153		RESERVED				
154		RESERVED				

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155		INCREASE OF THE MAXIMUM ZERO FUEL WEIGHT FROM 1890 Kg TO 1967 Kg.	P.68C from s/n 402 up to s/n 440	SEP 09	INFORMATION ONLY	AT OWNER'S DISCRETION
156		INSTALLATION OF 2 nd SENSITIVE ALTIMETER P/N NOR7.1003-1 (United Instruments P/N 5934PAD-1).	S/N 441	APR 07	INFORMATION ONLY	AT OWNER'S DISCRETION
157		ENGINE STARTERS OPERATION	P.68C, P.68 Observer 2, P.68TC Observer	MAY 07	INFORMATION ONLY	AT OWNER'S DISCRETION
158		- REPOSITIONING OF THE FIRE EXTINGUISHER P/N NOR7.227-5A - REPLACEMENT OF THE PILOT AND COPILOT SEATS P/N 11KA2-0101VL WITH NEW SEATS P/N 11KA6-0101VL	S/N 423	MAY 07	INFORMATION ONLY	AT OWNER'S DISCRETION
159		RELOCATION S-TEC ALTITUDE PRESSURE TRANSDUCER P/N 0111 FOR SAGEM CONFIGURATION AIRCRAFT	P.68R, P.68C, P.68C-TC, P.68 Observer 2, P.68TC Observer from s/n 442 up to s/n 468 except s/n 458, 463, 465 and 466, and plus s/n 423 and 430	JUL 15	INFORMATION ONLY	AT OWNER'S DISCRETION
160		INCREASE OF THE MAXIMUM TAKE-OFF WEIGHT FROM 1960 Kg TO 1990 Kg AND INCREASE OF THE MAXIMUM LANDING WEIGHT FROM 1860 Kg TO 1890 Kg	P.68, P.68B	JUL 07	INFORMATION ONLY	AT OWNER'S DISCRETION
161		RESERVED				
*162		WING SAFE LIFE LIMIT AND SPECIAL INSPECTIONS ON WING AND STABILATOR STRUCTURES	P.68 Variants	MAR 10	MANDATORY ACTION	AS INDICATED IN PARA. 1.4 OF THIS SERVICE BULLETIN
*163	12	MECHANICAL INTERFACE FOR THE INSTALLATION OF AN APPARATUS ON THE PHOTOGRAMMETRIC HATCH	S/N 22, 329, 412, 422, 441, 452, 454, 456, 459, 461, 465, 467, 469, 470, 472, 473, 474, 475, 476, 479, 483, 484, 485	MAR 15	INFORMATION ONLY	AT OWNER'S DISCRETION
164		RESERVED				
165		INSTALLATION OF NEW ENGINE AIR INTAKE FILTER P/N BA-161	P.68C-TC; P.68TC Observer	JUN 08	INFORMATION ONLY	AT OWNER'S DISCRETION
166	1	INSTALLATION OF TWO SEAT TRAVEL STOPS FOR THE PASSENGER SEATS IN 2 ND ROW AND LEFT SEAT TRACKS MODIFICATION	S/N 442 and 445	MAY 08	MANDATORY ACTION	ON RECEIPT OF MODIFICATION KIT
167		RESERVED				
168		RESERVED				
169		PROVISION FOR "ICAROS" SCANNER SYSTEM INSTALLATION	S/N 423	JUN 08	INFORMATION ONLY	AT OWNER'S DISCRETION
170		IMPROVEMENT OF THE CABIN VENTILATION SYSTEM	S/N 443 and 445	JUL 08	INFORMATION ONLY	AT OWNER'S DISCRETION
171		ENGINE MANIFOLD AIR PRESSURE SENSOR UNIT RELOCATION	P.68C, P.68 Observer 2, P.68TC Observer	DEC 08	RECOMMENDED ACTION	AT OWNER'S DISCRETION
172		RESERVED				
173		RESERVED				

Note (*): Periodical Inspection Bulletin

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S.B. No.	Rev. No.	SUBJECT	VARIANT and/or S/N AFFECTED	Rev. DATE	TYPE	TIME OF COMPLIANCE
174		RESERVED				
175		RESERVED				
176		INSTALLATION OF NEW MANIFOLD OVERBOOST PRESSURE SWITCH	P.68C-TC and P.68TC Observer up to S/N 444	JUL 10	INFORMATION ONLY	AT OWNER'S DISCRETION
177		IMPROVEMENT OF THE COCKPIT AIR CONDITIONING SYSTEM	S/N 442, 444 and 446	FEB 09	INFORMATION ONLY	AT OWNER'S DISCRETION
178	1	INSTALLATION OF LOW PRESSURE FUEL FILTER STEVE'S AIRCRAFT P/N SA3-00-B5 (VULCANAIR P/N NV7.003-45A)	P.68 Variants from S/N 133 up to 451, except 430	MAY 13	INFORMATION ONLY	AT OWNER'S DISCRETION
179		RESERVED				
180	1	INSTALLATION OF THE ARTEX MODEL ME406 EMERGENCY LOCATOR TRANSMITTER	P.68 Variants	MAY 10	INFORMATION ONLY	AT OWNER'S DISCRETION
181		RESERVED				
182		RESERVED				
183	13	REPLACEMENT OF THE SAFETY BELTS P/N NOR7.229-1 (INERTIAL) AND P/N NOR7.229-2 (VENTRAL) WITH THE NEW SAFETY BELTS P/N NV7.001-9 OR P/N NV7.001-9-A	S/N 08, 11, 13, 37, 39, 72, 98, 147, 179, 180, 211, 222, 246, 256, 281, 314, 324, 344, 345, 366, 367, 384 and 388	OCT 15	INFORMATION ONLY	AT OWNER'S DISCRETION
184		IMPROVEMENT OF THE COCKPIT FRESH AIR SYSTEM	S/N 443, 445 and 448	APR 09	INFORMATION ONLY	AT OWNER'S DISCRETION
185		IMPROVEMENT OF THE COCKPIT AIR CONDITIONING SYSTEM	S/N 449	APR 09	INFORMATION ONLY	AT OWNER'S DISCRETION
186		15 Amp. Max. at 28 Vdc AUXILIARY POWER SOCKET INSTALLATION	S/N 423	APR 09	INFORMATION ONLY	AT OWNER'S DISCRETION
187		REPLACEMENT OF THE 5A BREAKER LABELED "AUTOMATIC CUT-OFF" WITH A NEW 10A BREAKER	From S/N 442 up to S/N 448	APR 09	INFORMATION ONLY	AT OWNER'S DISCRETION
188		28Vdc, 30 Amp. MAX AUXILIARY POWER SOCKET INSTALLATION	S/N 384	JUN 09	INFORMATION ONLY	AT OWNER'S DISCRETION
189		IMPROVEMENT OF THE CABIN AIR CONDITIONING SYSTEM	S/N 446	JUN 09	INFORMATION ONLY	AT OWNER'S DISCRETION
190		[RESERVED]	S/N 458	DEC 13		
191		RESERVED				
192		INTERFERENCE BETWEEN THE NEW TO-360-C1A6D ENGINE CRANKCASE CASTING AND THE EXISTING FRONT RIGHT ENGINE BAFFLE AND THE PROPELLER DE-ICE BRUSH BLOCK	S/N 313	NOV 09	INFORMATION ONLY	AT ENGINE REPLACEMENT
193		RESERVED				
194		RESERVED				
195	1	REPLACEMENT OF HALOGEN NAV AND STROBE LIGHTS WITH NEW LED LIGHTS	S/N 267 and 457	MAR 14	INFORMATION ONLY	AT OWNER'S DISCRETION
196		RESERVED				
197		RESERVED				

Note (*): Periodical Inspection Bulletin

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S.B. No.	Rev. No.	SUBJECT	VARIANT and/or S/N AFFECTED	Rev. DATE	TYPE	TIME OF COMPLIANCE
198		REDUCTION OF MTOW FROM 2063 Kg TO 1960 Kg AND INCREMENT OF MTOW FROM 1960 Kg TO 2063 Kg	P.68R from S/N 430 onwards	OCT 11	INFORMATION ONLY	AT OWNER'S DISCRETION
199		FIRE EXTINGUISHER P/Nos NOR7.227-5A AND NOR7.227-5B MANUFACTURED BY FIRE FIGHTING ENTERPRISES LIMITED WITH P/Nos. BA51015-3 AND BA51015G-3 – IDENTIFICATION/REPLACEMENT	P.68 Variants	JAN 10	MANDATORY ACTION	WITHIN 29 JANUARY 2010
200		INSTALLATION OF A SAFETY GUARD FOR RIGHT LOWER AILERON PULLEY LOCATED ON FUSELAGE FRAME No. 8	P.68 Variants	JUN 10	RECOMMENDED ACTION	WHITIN THE NEXT 100 FH INSPECTION OR 1 YEAR
201	1	ALTERNATIVE SEATS INSTALLATION	P.68C, P.68 Observer 2, P.68TC Observer from S/N 411 up to S/N 441	APR 13	INFORMATION ONLY	AT OWNER'S DISCRETION
202	1	FLIGHT CONTROL TURNBUCKLES INSPECTION/REPLACEMENT	P.68 Variants	FEB 11	RECOMMENDED ACTION	WHITIN THE NEXT 100 FH INSPECTION OR 1 YEAR
203		AIRCRAFT FLIGHT MANUAL CHANGE	S/N 452, 455, 456, 459 and 460	OCT 10	MANDATORY ACTION	IMMEDIATELY AT RECEIPT OF S.B.
204		INSTALLATION OF IMPROVED LANDING GEAR HYDRAULIC ACTUATORS	S/N 430 and 453	NOV 10	INFORMATION ONLY	AT OWNER'S DISCRETION
205		STRUCTURAL IMPROVEMENT BETWEEN THE FUSELAGE FRAMES No. 8 AND 9	S/N 453	NOV 10	INFORMATION ONLY	AT OWNER'S DISCRETION
206		LG HYDRAULIC PUMP ANNUNCIATION LIGHT SYSTEM INSTALLATION	S/N 430 and 453	NOV 10	INFORMATION ONLY	AT OWNER'S DISCRETION
207		DRAIN HOLES ON STABILATOR	From S/N 311 up to S/N 456, plus S/N 459 and 460	DEC 10	INFORMATION ONLY	AT OWNER'S DISCRETION
208		INSTALLATION OF NEW IMPROVED FAN HEATER	From S/N 437 up to S/N 456, plus S/N 430, 431, 432, 459 and 460	JAN 11	INFORMATION ONLY	AT OWNER'S DISCRETION
209		LG HYDRAULIC PUMP ADDITIONAL "PUMP ON" ANNUNCIATION AMBER LIGHT	S/N 453	DEC 10	INFORMATION ONLY	AT OWNER'S DISCRETION
210		NEW BATTERY CONCORDE RG24-20 (VULCANAIR P/N NV7.003-96)	From S/N 401 up to S/N 462, except S/N 458 and 461, plus S/N 333, 337, 338, 339, 378, 379, 383, 385, 386 and 388	JAN 11	INFORMATION ONLY	AT OWNER'S DISCRETION
211		IMPROVEMENT ON CABIN FORCED FRESH AIR VENTILATION SYSTEM	From S/N 455 up to S/N 462, except S/N 458, plus S/N 430	JUL 11	RECOMMENDED ACTION	WHITIN THE NEXT 100 FH INSPECTION OR 1 YEAR
212	2	CHANGE IN FUEL PRESSURE TRANSDUCER INSTALLATION	From S/N 442 up to S/N 460, except S/N 458, plus S/N 423 and 430	MAY 11	INFORMATION ONLY	AT OWNER'S DISCRETION

Note (*): Periodical Inspection Bulletin

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S.B. No.	Rev. No.	SUBJECT	VARIANT and/or S/N AFFECTED	Rev. DATE	TYPE	TIME OF COMPLIANCE
213		NEW ADDITIONAL DUST BOOT ON NLG STEERING ROD	S/N 430 and 453	JAN 11	INFORMATION ONLY	AT OWNER'S DISCRETION
214		AIRCRAFT FLEET DATA	P.68 Variants	FEB 11	MANDATORY ACTION	WITHIN 31 MARCH 2011
215		HONEYWELL (EX BENDIX/KING) KFC-150 FLIGHT CONTROL SYSTEM – REPLACEMENT OF THE CHAIN GUARDS ON THE SPROCKETS ON PITCH TRIM SERVO SUPPORT	P.68 Variants	MAR 11	RECOMMENDED ACTION	PART A: SEE SB; PART B: AT OWNER'S DISCRETION
216		28 Vdc, 30 Amp. MAX AUXILIARY POWER SOCKET INSTALLATION	S/N 415	FEB 11	INFORMATION ONLY	AT OWNER'S DISCRETION
217		IMPROVEMENT OF RUDDER TRIM CONTROL SYSTEM (INSTALLATION OF TWO ADDITIONAL PULLEYS JUST AFTWARD THE FUSELAGE FRAME No. 11)	S/N 430, 453 and 457	JUN 11	RECOMMENDED ACTION	AT OWNER'S DISCRETION
218	1	INSTALLATION OF NEW IMPROVED LANDING GEAR HYDRAULIC ACTUATORS AND NEW IMPROVED MAIN LANDING GEAR DOWN LOCKING MECHANISM	S/N 430, 453 and 457	SEP 11	RECOMMENDED ACTION	AT OWNER'S DISCRETION
219		INSTALLATION OF SEATS WITH NEW INTERMEDIATE BACKREST RECLINE POSITION	P.68 Variants	MAR 11	INFORMATION ONLY	AT OWNER'S DISCRETION
220	1	REPLACEMENT OF LORD AEROSPACE ENGINE VIBRATION ISOLATORS WITH BARRY CONTROLS AEROSPACE ONES	From S/N 401 up to S/N 457, plus S/N 388 and 460	SEP 13	INFORMATION ONLY	AT OWNER'S DISCRETION
221	5	INSTALLATION OF BUBBLE WINDOWS	S/N 160, 193, 229, 239, 248, 285, 290, 297, 397, 420 and 465	OCT 15	INFORMATION ONLY	AT OWNER'S DISCRETION
222	1	CABIN AIR HEATING SYSTEM RECONFIGURATION	P.68C, P.68R, P.68 Observer 2 from s/n 436 up to s/n 462, except s/n 458, plus s/n 423, 427 and 430	SEP 11	INFORMATION ONLY	AT OWNER'S DISCRETION
223	2	28 Vdc, 30 Amp. MAX AUXILIARY POWER SOCKET INSTALLATION	S/N 441, 446 and 452	JUN 14	INFORMATION ONLY	AT OWNER'S DISCRETION
224		[RESERVED]	S/N 474	OCT 13		
225	1	AERIAL SURVEY CONFIGURATION – WESCAM MX-15i AIRBORNE IMAGING SYSTEM INSTALLATION	S/N 446 and 471	MAR 14	INFORMATION ONLY	AT OWNER'S DISCRETION
226		REPLACEMENT OF FUSELAGE FRAME No. 16 P/N 2.5015 -1 WITH NEW ONE P/N 2.5015-003	From s/n 01 up to s/n 468, except s/n 463	DEC 11	INFORMATION ONLY	AT OWNER'S DISCRETION
227		REPLACEMENT OF LG HYDRAULIC POWER UNIT P/N HYH5001 WITH NEW ONE P/N NV7.003-140A	S/N 453 and 457	JAN 12	INFORMATION ONLY	AT OWNER'S DISCRETION
228	2	IMPROVEMENT IN THE EXISTING ELECTRICAL CUT-OFF SYSTEM	S/N 437 and 469	JUN 12	INFORMATION ONLY	AT OWNER'S DISCRETION

Note (*): Periodical Inspection Bulletin

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S.B. No.	Rev. No.	SUBJECT	VARIANT and/or S/N AFFECTED	Rev. DATE	TYPE	TIME OF COMPLIANCE
229		REPLACEMENT OF "MT-PROPELLER" THREE-BLADES PROPELLERS WITH "HARTZELL" TWO-BLADES ONES	P.68C,P.68C-TC, P.68 Observer 2, P.68TC Observer from s/n 442 onwards, plus s/n 423	MAY 12	INFORMATION ONLY	AT OWNER'S DISCRETION
230		BOX IN THIRD SEAT ROW	P.68C, P.68C-TC, P.68 Observer 2, P.68TC Observer from s/n 413 onwards	JUN 12	INFORMATION ONLY	AT OWNER'S DISCRETION
231		REPLACEMENT OF CASTING FIN TO FUSELAGE ATTACHMENTS WITH NEW MACHINED ONES	S/N 64	OCT 12	INFORMATION ONLY	AT OWNER'S DISCRETION
232	1	ACTIVATION OF ALTITUDE PRESELECT FUNCTION ON GARMIN G950 INTEGRATED COCKPIT SYSTEM	S/N 466, 471 and 473	APR 13	INFORMATION ONLY	AT OWNER'S DISCRETION
233	2	ACTIVATION OF ALTITUDE PRESELECT FUNCTION ON GARMIN G950 INTEGRATED COCKPIT SYSTEM	S/N 458, 465, 469 and 470	JUN 14	INFORMATION ONLY	AT OWNER'S DISCRETION
234	1	REPLACEMENT OF HEATED STALL DETECTOR P/N NOR7.387-1 WITH NEW ONE P/N 7.7600-401	P.68 Variants (for aircraft installing a heated stall detector)	MAR 15	INFORMATION ONLY	AT OWNER'S DISCRETION
235	1	ACTIVATION OF FUEL CALCULATION FEATURE ON GARMIN G950 INTEGRATED COCKPIT SYSTEM	S/N 458, 463, 465, 466, 469, 470, 471, 473, 474	JUN 14	INFORMATION ONLY	AT OWNER'S DISCRETION
236	1	TRIPLE ENGINE INDICATOR (OIL TEMP / OIL PRES / CHT) VERIFICATION	P.68, P.68B	MAY 14	MANDATORY ACTION	IMMEDIATELY AT RECEIPT OF S.B.
237		INSTALLATION OF SLIDING WINDOWS	S/N 465	OCT 13	INFORMATION ONLY	AT OWNER'S DISCRETION
238		RESERVED				
239		STRUCTURAL IMPROVEMENT OF MLG ATTACHMENTS	S/N 430, 453, 457	JAN 14	RECOMMENDED ACTION	AT OWNER'S DISCRETION
240	1	REPLACEMENT OF HALOGEN TAXI AND LANDING LIGHTS WITH NEW LED LIGHTS	S/N 457, 458, 465	MAY 15	INFORMATION ONLY	AT OWNER'S DISCRETION
241		INSTALLATION OF MECHANICAL FLAP TRAVEL STOP AT FLAPS UP POSITION	P.68 Variants	NOV 14	RECOMMENDED ACTION	AT OWNER'S DISCRETION
242		IMPROVEMENT OF PHOTOGRAMMETRIC HATCH	P.68C, P.68C-TC, P.68 Observer 2, P.68TC Observer from S/N 469 up to s/n 484, plus s/n 465 and 466	MAY 15	INFORMATION ONLY	AT OWNER'S DISCRETION

Note (*): Periodical Inspection Bulletin

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S.B. No.	Rev. No.	SUBJECT	VARIANT and/or S/N AFFECTED	Rev. DATE	TYPE	TIME OF COMPLIANCE
243		REPLACEMENT OF LG HYDRAULIC SYSTEM TWIN SHUT-OFF VALVES P/N 72CA0033 WITH NEW ONES P/N BALAL00011-4	P.68R from s/n 430 up to s/n 480	APR 15	RECOMMENDED ACTION	AT OWNER'S DISCRETION
244		AIRCRAFT FLIGHT MANUAL CHANGE	P.68R up to s/n 480	APR 15	MANDATORY ACTION	WITHIN 15 MAY 2015
245		ELECTRICAL IMPROVEMENT OF 2 nd PITOT TUBE	P.68 Observer 2 s/n 466; P.68C s/n 469 and 470	MAY 15	RECOMMENDED ACTION	AT OWNER'S DISCRETION
246		INSTALLATION OF FWD SEAT TRAVEL STOP ON THE PILOT AND CO-PILOT SEAT TRACKS	P.68 Observer 2 s/n 475 and 476; P.68TC Observer s/n 481	JUN 15	RECOMMENDED ACTION	AT OWNER'S DISCRETION
247		RESERVED				
248		INSTALLATION OF NEW FUEL LEVEL INDICATION SYSTEM CONSISTING OF ONE DUAL INDICATOR P/N NV7.003-156B AND TWO SENDERS P/N NV7.003-156A	P.68R, P.68C, P.68C-TC, P.68 Observer 2, P.68TC Observer from s/n 442 up to 468, plus s/n 423 and 430, and except s/n 458, 463, 465 and 466.	OCT 15	INFORMATION ONLY	AT OWNER'S DISCRETION

Note (*): Periodical Inspection Bulletin

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S.I. No.	Rev. No.	SUBJECT	VARIANT AFFECTED	Rev. DATE		
01	1	NEW PARKING BRAKE DEVICE KIT P/N 68-004	P68B	NOV 78		
02	1	JOINT END FOR PROPELLER PITCH CONTROL – KIT P/N 68-005	P68, P68B	MAY 79		
03		MODIFICATION OF LONGITUDINAL TRIM SYSTEM KIT P/N 68-009	P68, P68B	OCT 78		
04		MODIFICATION OF LONGITUDINAL TRIM SYSTEM KIT P/N 68-010	P68, P68B	OCT 78		
05	1	JOINT ENDS FOR ENGINE MIXTURE AND THROTTLE CONTROLS	P68, P68B	MAY 79		
06	3	CONVERSION FOR PARACHUTE DOPPRING	P.68B, P.68C, P.68C-TC, P.68 Observer, P.68 Observer 2, P.68TC Observer	JUL 12		
07		FUEL SELECTOR VALVE CONTROL SYSTEM	P68, P68B	MAR 79		
08		STABILATOR TRIM INDICATOR MODIFICATON KIT P/N 68-014	P68B	OCT 79		
09	1	CONTROL WHEEL ROD UNIVERSAL JOINT	P68, P68B, P68R, P68C, P68C-TC	DEC 94		
10		ENGINE LOWER COWLING KIT P/N 68-017	P68B	APR 80		
11		RETROFITTING OF BAGGAGE DOOR INTERNAL OPENING MODIFICATION KIT P/N 68-019	P68B	JUL 80		
12		NOT APPLICABLE				
13		FUEL SELECTOR VALVE CONTROL KIT P/N 68-020	P68B, P68C, P68C-TC	MAR 81		
14	1	FUEL SYSTEM-AUXILIARY TANKS KIT P/N 68-026° e P/N 68-026B	P68B, P68C, P68C-TC	FEB 99		
15		OVERBOOST PRESSURE SWITCH KIT P/N 68-030	P68C-TC	SEP 83		
16		OIL COOLER AIR INTAKE BAFFLE KIT P/N 68-032	P68C-TC	SEP 84		
17		FUEL SYSTEM LINE KIT P/N 68-033	P68C-TC	JUN 84		
18		AILERON CONTROL KIT P/N 68-035	P68C-TC	JUN 84		
19	2	CONVERTING TO-360-C1A6D ENGINE TO THE NEW FUEL INJECTED TIO-360-C1A6D CONFIGURATION KIT P/N 68-039	P68C-TC	OCT 91		

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S.I. No.	Rev. No.	SUBJECT	VARIANT AFFECTED	Rev. DATE			
20		CABIN FLOOR	P68 Variants	JUL 85			
21		FIBERGLASS LEADING EDGE	P68, P68B, P68C, P68C-TC	AUG 85			
22		NOT APPLICABLE					
23	4	FUEL FERRY TANKS SYSTEM	P68C, P68C-TC, P68TC Observer, P68 Observer 2	JUN 00			
24		NOT APPLICABLE					
25		STARTER RELAY P/N NOR 369-5	P68 Variants	JAN 87			
26		WOODWARD MODEL 210655 PROP GOVERNOR	P68 Variants	FEB 87			
27		RADIO FILTER P/N NOR 7.385-12	INACTIVE Refer to Service Letter No. 15				
28		NOT APPLICABLE					
29		PASSENGERS LIGHT P/N NOR 7.335-10	P68 Variants	MAY 87			
30		NOT APPLICABLE					
31		TRIM-TAB STABILATOR ASSY	P68 Variants	JUL 88			
32		NOT APPLICABLE					
33		FLIGHT CONTROL CABLES Specification MIL-W-83420	P68 Variants	DEC 88			
34		NOT APPLICABLE					
35		TACHOMETER REPLACEMENT	P68C, P68C-TC	APR 89			
36		INSPECTION HOLES FOR AILERON CONTROL CABLES	P68 Observer, P68TC Observer	JUN 89			
37		ENGINE MOUNT BOLT INSPECTION	P68 Variants	JUN 89			
38		FUEL QUANTITY INDICATOR REPLACEMENT	P68B	JAN 90			
39		FUEL AND JANITROL SYSTEM LINES	P68C-TC, P68TC Observer	FEB 91			
40		FUEL AND JANITROL SYSTEM LINES	P68C, P68 Observer	FEB 91			
41		ERRATA CORRIGE AT PAGE B-38 OF THE MAINTENANCE MANUAL NOR 10.709-1B	P68C, P68C-TC, P68 Observer, P68TC Observer	FEB 91			
42		INCREASE OF MAXIMUM TAKEOFF WEIGHT	P68B, P68C, P68 Observer	FEB 90			

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S.I. No.	Rev. No.	SUBJECT	VARIANT AFFECTED	Rev. DATE		
43		LARGER NOSE WHEEL INSTALLATION	P68C	MAR 91		
44		LARGER NOSE WHEEL INSTALLATION	P68 Observer	MAR 91		
45		NOT APPLICABLE				
46		ENGINE OIL COOLER SYSTEM HOSES P/N NOR 7.404-1	INACTIVE Refer to Service Letter No. 15			
47		MODIFICATION RESULTING FROM ENGINE STARTER REPLACEMENT	P68, P68B, P68C, P68 Observer P68 Observer 2	MAY 91		
48		STABILATOR TORQUE TUBE	P68 Variants	FEB 92		
49		PROPELLER CONTROL CABLE	P68 Variants	FEB 92		
50		NOT APPLICABLE				
51	4	INSTALLATION OF NEW FLAP POSITION INDICATOR SYSTEM	P68 Variants	NOV 12		
52		NOT APPLICABLE				
53		RESERVED				
54		FUEL SELECTOR VALVE	P68, P68B	JUN 95		
55		RESERVED				
56	1	FLIGHT CONTROL LAYOUT MODIFICATION AS PER S.B. No 95	P68 Variants	AUG 99		
57		RESERVED				
58		RESERVED				
59		RESERVED				
60		RESERVED				
61	1	NEW EGT INDICATOR SYSTEM P/N NOR7.1035-1C (INDICATOR) P/N NOR7.323-18B (PROBE)	P68, P68B, P68R, P68C, P68 Observer, P68 Observer 2,	JUN 00		
62		RESERVED				
63		RESERVED				
64	1	INSTALLATION OF PHOTOGRAMMETRIC HATCH	P.68C, P.68 Observer 2; P.68TC Observer	JUN 11		
65		RESERVED				
66		RESERVED				
67		RESERVED				
68		FUEL SELECTOR CONTROL	P68C, P68 Observer 2	DEC 01		

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S.I. No.	Rev. No.	SUBJECT	VARIANT AFFECTED	Rev. DATE		
69	2	INSTALLATION OF NEW FUEL SELECTOR VALVE P/N NV7.001-59C	P.68B, P.68C, P.68 Observer, P.68 Observer 2, P.68C-TC, P.68TC Observer	OCT 12		
70		STABILATOR CONTROL SYSTEM	P.68 Observer, P.68TC Observer	MAR 02		
71		RESERVED				
72		RESERVED				
73	1	MAINTENANCE PROCEDURES FOR THE FUEL SELECTOR VALVE P/N NV7.001-59C	P.68B, P.68C, P.68 Observer, P.68 Observer 2, P.68C-TC, P.68TC Observer	MAR 04		
74	3	VACUUM SYSTEM – INSTALLATION OF THE NEW RELIEF VALVE P/N AA2H3-2 MANUFACTURED BY AERO ACCESSORIES INC. AND THE NEW AIR FILTER P/N RA1J7-1 MANUFACTURED BY RAPCO INC.	P.68 Variants	JUL 09		
75		RESERVED				
76	2	INSTALLATION OF NEW FUEL LEVEL INDICATION SYSTEM CONSISTING OF ONE INDICATOR P/N NOR7.1037-3 OR P/N NV7.002-59A AND TWO TRANSMITTERS P/N NOR7.289-1/-1A	P.68C, P.68 Observer 2, P.68TC Observer from S/N 411 up to S/N 422, plus S/N 424 and 429	DEC 12		
77	3	CALIBRATION PROCEDURE FOR THE FUEL LEVEL INDICATION SYSTEM	From S/N 210 onwards	NOV 12		
78		RESERVED				
79		FUEL SYSTEM SERVICING	P.68 Variants	SEP 04		
80		RESERVED				
81	1	NEW CABIN HEATING SYSTEM INSTALLATION	P.68C, P.68 Observer 2	NOV 10		
82		INCREMENT OF MAXIMUM TAKE-OFF WEIGHT FROM 1990 Kg TO 2084 Kg.	P.68C-TC	APR 05		
83		NOT APPLICABLE				
84		RETROFIT OF THE "KEITH" AIR CONDITIONING SYSTEM	P.68 Variants	NOV 06		
85		RESERVED				
86		RESERVED				
87		WING FRONT AND REAR SPARS REINFORCEMENTS - INSTALLATION OF THE KIT SB155	P.68C from S/N 402 up to S/N 440	SEP 09		

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S.I. No.	Rev. No.	SUBJECT	VARIANT AFFECTED	Rev. DATE		
88		TYPICAL REPAIR OF FRONT SPAR IN LEFT AND RIGHT WINGS	P.68 Variants	MAR 10		
89		MODIFICATION ON FRONT AND REAR SPARS IN LEFT AND RIGHT WINGS FOR SAFE LIFE LIMIT EXTENSION	P.68 Variants	MAR 10		
90		REMOVAL, INSTALLATION AND CALIBRATION PROCEDURE FOR THE AHRS AX1-200 UNIT	P.68 Variants	JAN 10		
91	1	PROCEDURE TO CHECK THE STABILATOR TORQUE TUBE P/N 5.3029-1 FOR CRACKS, DISTORTION AND CORROSION BY NON DESTRUCTIVE METHODS AND INSTALLATION PROCEDURE OF A NEW STABILATOR TORQUE TUBE	P.68 Variants	MAY 11		
92		TYPICAL REPAIR OF REAR SPAR IN LEFT AND/OR RIGHT WING	P.68 Variants	OCT 10		
93		REPLACEMENT OF 11 CuFt CAPACITY OXYGEN CYLINDER WITH ANOTHER ONE OF 48 CuFt CAPACITY AND/OR REVERSE INSTALLATION	P.68 Variants	DEC 10		
94		LG WHEEL FAIRINGS INSTALLATION	P.68 Variants (except P.68R)	MAY 11		
95		REMOVAL / INSTALLATION OF SEATS	From S/N 453 onwards except S/N 454, 455, 456, 459, 460	OCT 11		
96		FUEL TANK CLEANING	P.68 Variants	DEC 11		
97		[RESERVED]	P.68 Variants	SEP 13		
98		INSTALLATION OF A RETRACTABLE TABLE IN CLUB SEATING CONFIGURATION	P.68 Variants from S/N 401 onwards	MAR 13		
99		PROPELLER ELECTROTHERMAL DE-ICING SYSTEM – BRUSH BLOCK ASSY RELOCATING	P.68C-TC , P.68TC Observer up to S/N 399	MAY 14		
100		SOFTWARE LOADING AND SETTING PROCEDURE FOR GARMIN G950 SYSTEM	P.68C, P.68R, P.68C-TC, P.68 Observer 2, P.68TC Observer from s/n 469 onwards plus s/n 458, 463, 465 and 466	JUL 14		

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S.L. No.	Rev. No.	SUBJECT	VARIANT AFFECTED	Rev. DATE		
01		JANITROL B-4050 CABIN HEATING SYSTEM	P68 Variants	MAY 85		
02		P68 VARIANTS A/C MAINTENANCE SCHEDULE	P68 Variants	JUL 90		
03		ENGINE STARTER "PRESTOLITE MHB 4016"	P68, P68B, P68C, P68 Observer, P68 Observer 2	MAY 91		
04		NOT APPLICABLE				
05		NOT APPLICABLE				
06		NOT APPLICABLE				
07		NOT APPLICABLE				
08		PARTENAVIA COPYRIGHT AND TRADE MARK	P68 Variants	DEC 99		
09		MISALIGNED ENGINE NACELLE/COWL RIVET	P68 Variants	JAN 00	ALERT	
10		RESERVED				
11		RETROFIT OF OPTIONAL SYSTEMS CONTAINED IN THE AIRCRAFT ILLUSTRATED PARTS CATALOGUE	P68 Variants	APR 03		
12		SERVICE BULLETINS, SERVICE INSTRUCTIONS AND SERVICE LETTERS ISSUED BY PARTENAVIA	P68 Variants	FEB 04		
13		EMERGENCY EVACUATION	P68 Variants	JUL 04		
14		SPINNER SCREW TORQUE VALUE	P68 Variants	JUL 04		
15		SERVICE BULLETINS, SERVICE INSTRUCTIONS AND SERVICE LETTERS ISSUED BY PARTENAVIA	P68 Variants	FEB 06		
16		FIELD SERVICE REPORT	P68 Variants	FEB 06		
17		EASA – EMERGENCY AIRWORTHINESS DIRECTIVE AD No. 2009-0251-E "Fire Protection – Portable Fire Extinguishers – Identification /Replacement"	P68 Variants	NOV 09	ALERT	
18		TYPING ERROR ON PAGE 2-5 OF THE MAINTENANCE MANUAL SUPPLEMENT P/N NOR10.771-52	P68 Variants	APR 10		
19		VOLCANIC ASH AWARENESS	P68 Variants	APR 10		
20		ANTICOLLISION LIGHT PART NUMBER	P68 Variants	AUG 10		
21		SAGEM AVIONICS WIND VECTOR SERVICE BULLETIN	S/N 452, 455, 456, 460	AUG 10		
22		EQUIVALENT PART NUMBERS WITH REFERENCE TO P.68B "VICTOR" IPC P/N NOR10.711-9 SECTION 7	P68B	SEP 10		

ISSUED

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S.L. No.	Rev. No.	SUBJECT	VARIANT AFFECTED	Rev. DATE		
23	1	RUDDER HINGES	P.68 Variants	NOV 15	ALERT	
24		ENGINE TUBULAR MOUNTS INSPECTION	P.68 Variants	FEB 11		
25		ENGINE TUBULAR MOUNTS OVERHAUL	P.68 Variants	OCT 11		
26		LG PRE-FLIGHT CLARIFICATION	P.68R	FEB 11		
27		AIRCRAFT SERIAL NUMBER CLARIFICATION	P.68 Variants	AUG 11		
28		NLG LUBRICATION	P.68C, P.68C-TC P.68 Observer 2, P.68TC Observer From S/N N 389 onwards, plus S/N 384	SEP 12		
29		CROSS REFERENCE BETWEEN THE OLD AND NEW PART NUMBERS NOT YET INCLUDED IN THE IPC	P.68C-TC from S/N 467 onwards	SEP 12		
30		FAA AD 2012-19-01	P.68 Variants	SEP 12		
31		LUBRICATION	P.68 Variants	OCT 12		
32		B/E AEROSPACE SUPPLIER ADVISORY SA 12-33-01	P.68 Variants	OCT 12		
33		MT-PROPELLER SERVICE BULLETIN SB 27	P.68 Variants	MAR 13		
34		RESERVED				
35		RESERVED				
36		RESERVED				
37		SERVICE BULLETIN 243	All P.68R that have already embodied SB 243 rev.0	JUN 15	ALERT	
38		RESERVED				
39		FLAP ACTUATOR MICRO-SWITCH RECONFIGURATION	P.68 Variants	SEP 15	ALERT	
40		TBO INCREASE PROCESS OF ENGINE TUBULAR MOUNTS	P.68 Variants	NOV 15		